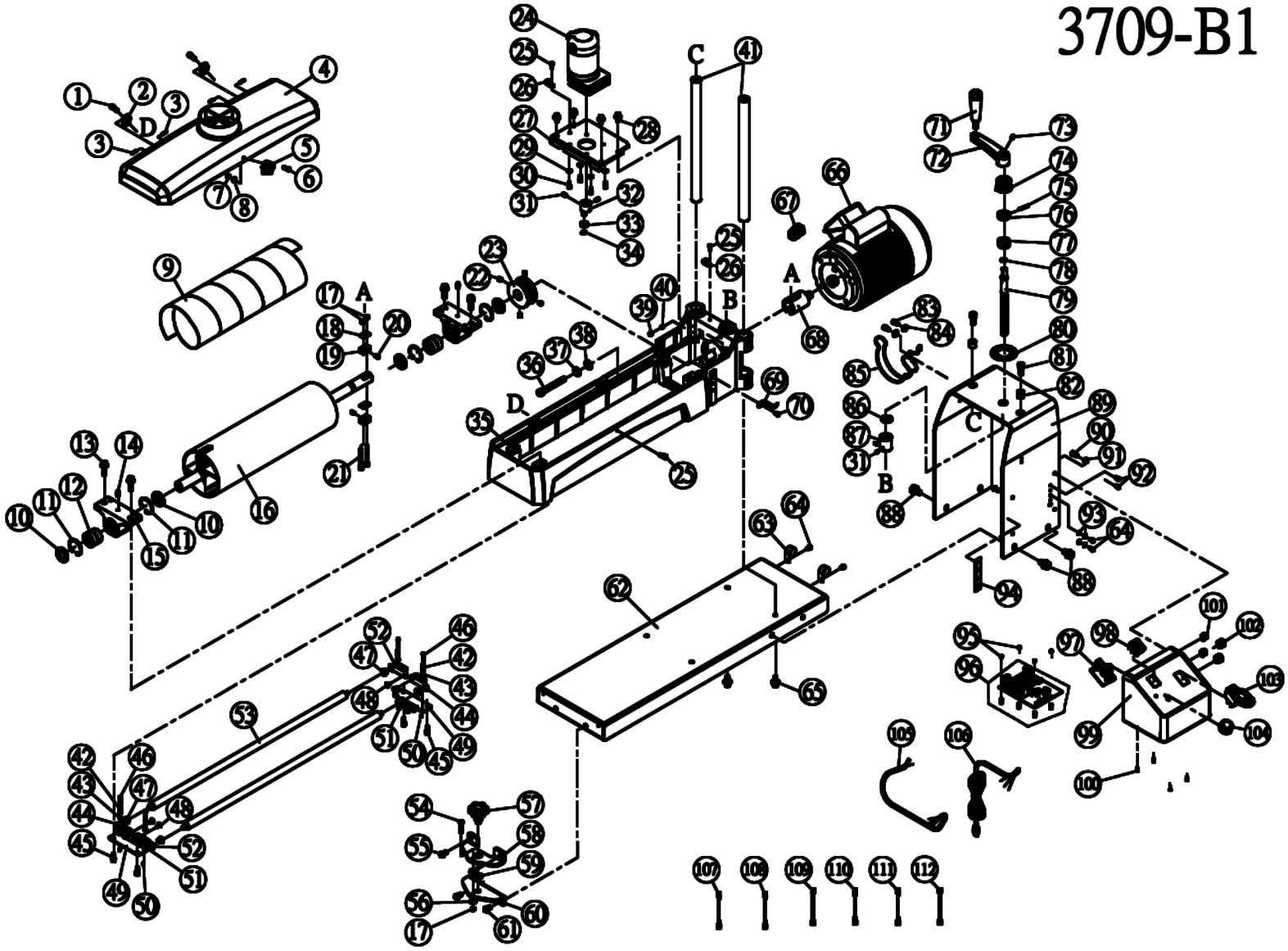
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Diagram A - Drum head

Drum Sander | Original JET assemblies and replacement parts



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Parts List A - Drum head

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	JT9-JWDS2244-102	Socket Head Cap Screw	M6 x 1.0P x 16L	2
2	JT9-JWDS1632-103	Drum Carriage Hinge		2
3	JT9-40317-15	Spring Pin	3 x 14L	4
4	JT9-JWDS1836-101	Dust Hood		1
5	PM9-PM2244-109	Knob		1
6	JT9-TS-1502041	Socket Head Cap Screw	M5 x 0.8P x 16L	1
7	JT9-TS-1541011	Nylon Lock Hex Nut	M5 x 0.8P	1
8	JT9-TS-1550031	Flat Washer	5.1 x 12 x 1T	1
9	**	Abrasive (see section 14.0 Optional Accessories, page 23)		1
10	JT1-24	Oil Seal	TC 25 x 37 x 6T	4
11	JT9-BB-6000VV	Ball Bearing	6000-2NSE	1
12	JT1-25	Needle Bearing	RNA6904	2
13	JT1-26	Socket Head Cap Screw w/Flat Washer	M8 x 1.25P x 30L	4
14	JT9-WDS2244OSC-124	Grease Fitting	M6	2
15	JT1-27	Bearing Housing		2
16	JT1-28	Drum (includes #16.1 - 16.2)		1
17	JT9-F001753	Nyloc Nut BO	M6 x 1.0P	3
18	JT9-WDS2244OSC-169	Drive Glider Plate		2
19	JT9-WDS2244OSC-170	Drive Glider		2
20	JT9-WDS2244OSC-172	Ball Plunger	M6 x 1.0P x 13L	2
21	JT9-TS-1503121	Socket Head Cap Screw	M6 x 1.0P x 55L	2
22	CM9-TS-1524011	Socket Head Cap Screw	M8 x 1.25P x 8L	4
23	JT1-31	Pully		1
24	JT1-32	Oscillating Motor		1
25	JT9-TS-1502011	Socket Head Cap Screw	M5 x 0.8P x 8L	3

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Parts List A - Drum head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
26	JT9-DS2244OSC-1108	Cable Tie	ACC-2.5 (7.8mm)	2
27	JT1-33	Oscillating Motor Mount Bracket		1
28	JT1-34	Socket Head Cap Screw w/Flat & Lock Washer	M6 x 1.0P x 16L	4
29	JT1-35	Lock Washer	M5	4
30	JT9-TS-1502031	Socket Head Cap Screw	M5 x 0.8P x 12L	4
31	JT1-36	Soc Set Screw CPP w/thrdlckr	M6 x 1.0P x 8L	4
32	JT1-37	Eccentric Cam		1
33	JT9-BB-6000VV	Ball Bearing	6000VV	1
34	JT1-39	C-Retaining Ring, Ext	STW-10	1
35	JT1-40	Drum Carriage		1
36	JT9-TS-1505101	Socket Head Cap Screw	M10 x 1.5P x 60L	4
37	JT1-41	Lock Washer	M10	4
38	JT9-5051911	Flat Washer	10.2 x 23 x 2T	4
39	JT9-5302731	Socket Head Set Screw	M8 x 1.25P x 6L	1
40	PM9-PM2244-184	PU Block		1
41	JT1-42	Guide Bar		2
42	PM9-PM2244-125	Compression Spring		4
43	CM9-TS-1550021	Flat Washer	4.2 x 8 x 0.8T	4
44	JT9-JWDS1020-175	Left Tension Roller Suspension Bracket		2
45	JT1-43	Socket Head Cap Screw w/Lock Washer	M6 x 1.0P x 16L	4
46	JT1-44	Phillips Pan Hd Machine Screw	M4 x 0.7P x 25L	4
47	PM9-PM2244-130	Oilite Bushing		4
48	PM9-PM2244-132	Shoulder Screw		4
49	PM9-PM2244-128	Tension Roller Bracket		2
50	JT1-45	Soc Set Screw CPP w/thrdlckr	M4 x 0.7P x 8L	4

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Parts List A - Drum head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
51	JT9-63049	Wave Washer	WW-6	4
52	JT9-JWDS1020-170	Right Tension Roller Suspension Bracket		2
53	JT9-JWDS1836-136	Tension Roller		2
54	JT9-TS-1482061	Hex Cap Screw	M6 x 1.0P x 30L	1
55	JT1-46	Socket Head Button Screw w/Lock Washer	M8 x 1.25P x 16L	2
56	CM9-TS-1550041	Flat Washer	6.5 x 19 x 2T	1
57	JT9-JWDS1632-172	Knob		1
58	JT9-JWDS1632-173	Parallel Adjust Moving Bracket		1
59	JT9-JWDS1632-174	Oilite Washer		1
60	JT9-JWDS1632-175	Parallel Adjust Fixed Bracket		1
61	JT1-47	Socket Head Button Screw w/Lock Washer	M8 x 1.25P x 20L	2
62	JT1-48	Base		1
63	JT9-JWDS1632-188	Cable Management	ACC-8-B	2
64	JT1-49	Phillips Pan Hd Machine Screw	M5 x 0.8P x 8L	4
65	JT1-50	Socket Head Cap Screw w/Lock & Flat Washer	M8 x 1.25P x 20L	2
66	JT1-51	Sanding Motor	1.5HP, 115V, 60Hz	1
	JT9-JWDS1632-154SC	Starting Capacitor (not shown)	300MFD 125VAC	1
	JT9-WDS1632-154SCC	Starting Capacitor Cover (not shown)		1
	JT9-JWDS1632-154FC	Fan Cover (not shown)		1
	JT9-JWDS1632-154CF	Cooling Fan (not shown)		1
67	JT9-JWDS1632-153	Strain Relief	PG 13.5	1
68	JT1-52	Coupling		1
69	JT1-53	Pointer		1
70	JT9-TS-1534032	Phillips Pan Hd Machine Screw	M6 x 1.0P x 10L	1
71	JT9-JWDS2244-160	Handle Assembly		1

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Parts List A - Drum head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
72	JT9-JWDS2244-162	Crank		1
73	**	Soc Set Screw CPP w/thrdlckr	M8 x 1.25P x 6L	1
74	JT1-54	Incremental Depth Scale Pointer		1
75	JT9-JWDS1632-146	Spring Pin	4 x 30L	1
76	JT9-JWDS1632-145	Collar		1
77	JT9-BB-51103	Thrust Bearing	51103	1
78	JT9-JWDS1632-144	O-Ring	P11	1
79	JT1-55	Lead Screw		1
80	JT9-JWDS1632-142	Incremental Depth Scale		1
81	JT1-56	Socket Head Cap Screw w/Lock Washer	M8 x 1.25P x 20L	2
82	JT9-JWDS1020-149	Spacer		2
83	JT9-TS-1503021	Socket Head Cap Screw	M6 x 1.0P x 10L	2
84	CM9-TS-1550041	Flat Washer	6.4 x 16 x 1.6T	2
85	JT9-JWDS2244-154	Hose Hanger		1
86	JT1-57	Nylon Washer		1
87	JT1-58	Spacer		1
88	JT1-59	Hex Cap Screw w/Lock Washer & Flat Washer	M10 x 1.5P x 20L	4
89	JT1-60	Motor Shroud		1
90	JT1-61	Tapping Screw	Inch 1/4 x 3/4L	4
91	JT1-62	Flat Washer	6 x 12 x 1T	4
92	JT1-63	Phillips Pan Hd Machine Screw	M5 x 0.8P x 5L	2
93	JT9-F002097	Lock Washer, Ext. Tooth	M5	4
94	JT1-64	Depth Scale		1
95	JT1-65	Phillips Round Hd Machine Screw	M3 x 0.5P x 5L	4
96	JT1-66	Circuit Board	115V / 60Hz	1

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Parts List A - Drum head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
97	JT1-67	Potentiometer		1
98	JT1-68	Oscillating Switch	250V/16A	1
99	JT1-69	Control Box		1
100	JT9-TS-2283102	Phillips Pan Hd Machine Screw	M3 x 0.5P x 10L	4
101	JT9-JWDS1020-164	Strain Relief	SB5P-2	2
102	JT1-70	Strain Relief	SR-7R3	2
103	JT9-994534	Switch		1
	JT9-JSG96-135A	Switch Key (not shown)		1
104	PM9-PM2244-196	Knob		1
105	JT9-JWDS1632-189	Motor Cable	SJT 12AWGx3Cx85cm	1
106	JT9-JWDS1632-190	Power Cable	SJT 12AWGx3Cx200cm	1
107	JT9-JWDS2244-197	Internal Connection Cable (Black)	ST 12AWGx1Cx15cm	1
108	JT9-DS2244OSC-1124	Internal Connection Cable (Black)	ST 16AWGx1Cx15cm	1
109	JT9-JWDS2244-198	Internal Connection Cable (White)	ST 12AWGx1Cx15cm	1
110	JT9-DS2244OSC-1125	Internal Connection Cable (White)	ST 16AWGx1Cx15cm	1
111	JT1-71	Internal Connection Cable (Blue)	600V 16AWGx1Cx15cm	1
112	JT1-72	Internal Connection Cable (Brown)	600V 16AWGx1Cx15cm	1
113	JT1-73	Model Decal		1
	JT1-74	Motor Label (not shown)		1
	JT9-LM000360	Oscillating Motor Label (not shown)		1
	JT1-75	ID Label, JWDS-1632OSC (not shown)		1
	JT1-76	JET Logo (not shown)		1
	JT1-77	Control Panel Label (not shown)		1
	JT9-JWDS1632-197	Left Parallel Adjust Label (not shown)		1
	JT9-JWDS1632-198	Right Parallel Adjust Label (not shown)		1
	JT9-LM000238	Warning Label (not shown)		1

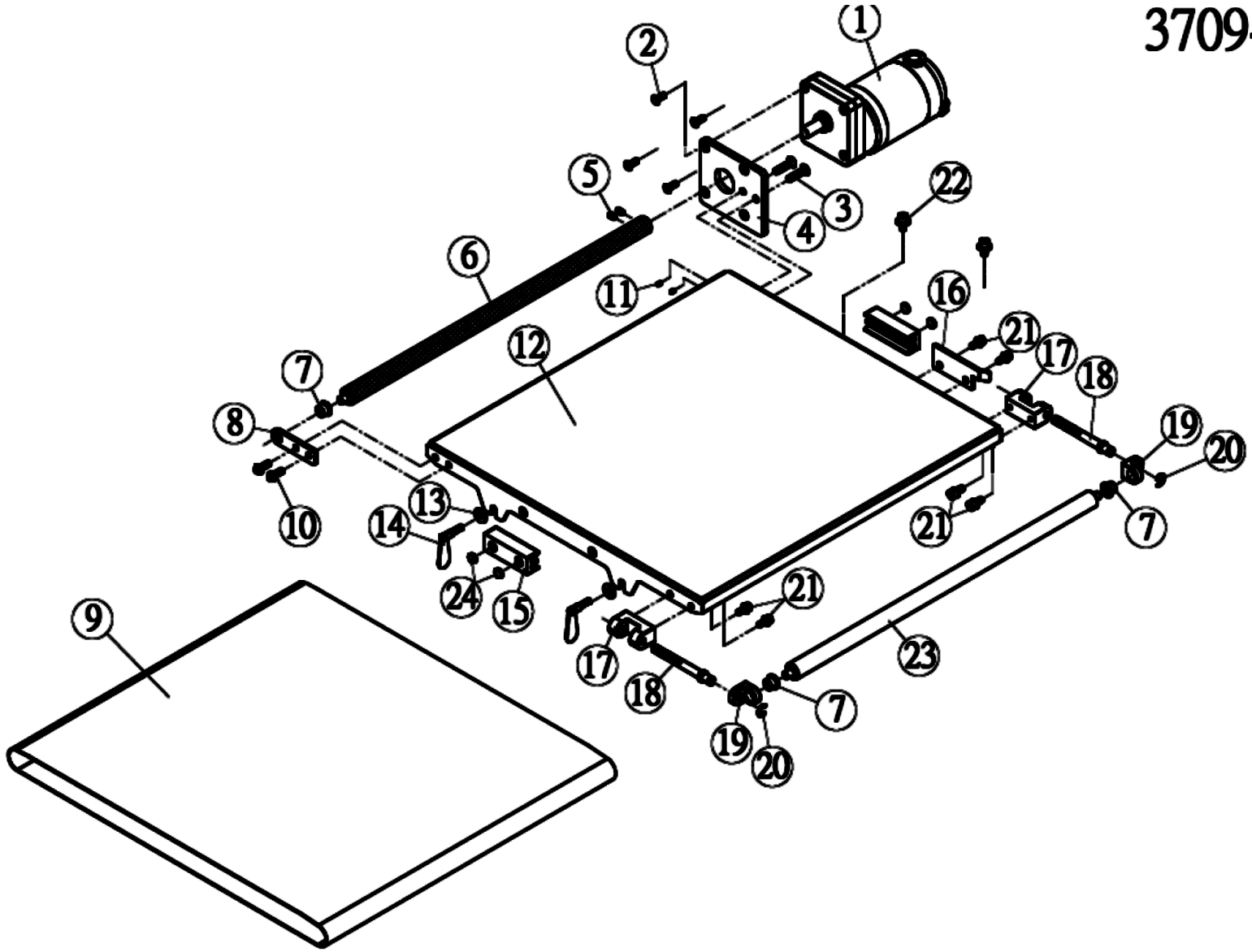
** Shown for reference only; individual availability is not assured. Standard fasteners may be sourced locally.

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Diagram B - Conveyor

Drum Sander | Original JET assemblies and replacement parts



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Parts List B - Conveyor

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	JT1-78	Belt Motor		1
2	**	Socket Head Flat Screw	#10-32 x 1/2”L	4
3	JT9-F010985	Socket Head Flat Screw	M6 x 1.0P x 35L	2
4	JT9-JWDS1632-204	Belt Motor Plate		1
5	JT9-TS-1522011	Socket Head Set Screw	M5 x 0.8P x 5L	2
6	JT9-JWDS1632-206	Drive Roller		1
7	PM9-PM2244-130	Oilite Bushing		3
8	JT9-JWDS1632-208	Drive Roller Bracket		1
9	JT9-JWDS1632-226	Conveyor Belt		1
10	JT1-79	Socket Head Button Screw w/Lock Washer	M6 x 1.0P x 16L	2
11	JT9-TS-1521021	Socket Head Set Screw	M4 x 0.7P x 5L	2
12	JT9-JWDS1632-212	Conveyor Table		1
13	CM9-TS-1550041	Flat Washer	6.4 x 19 x 1.5T	2
14	JT9-JWDS2550-214	Wing Screw	M6 x 1.0P x 16L	2
15	PM9-PM2244-213	Tracker Kit (set of 2)		2
16	JT9-JWDS1632-224	Guide Plate		1
17	JT9-JWDS1632-217	Bracket		2
18	JT9-JWDS1632-218	Adjusting Rod		2
19	JT9-JWDS1632-219	Driven Roller Bracket		2
20	JT9-JWDS1632-220	Retaining Ring	ETW-7	2
21	CM9-TS-1503031	Socket Head Cap Screw	M6 x 1.0P x 12L	6
22	JT1-80	Socket Head Cap Screw w/ Lock & Flat Washer . M6 x 1.0P x 16L		2
23	JT9-JWDS1632-225	Driven Roller		1
	JT9-JWDS1632-227	Belt Motor Label (not shown)		1
	JT9-LM000236	Caution Label - Table Lock (not shown)		2

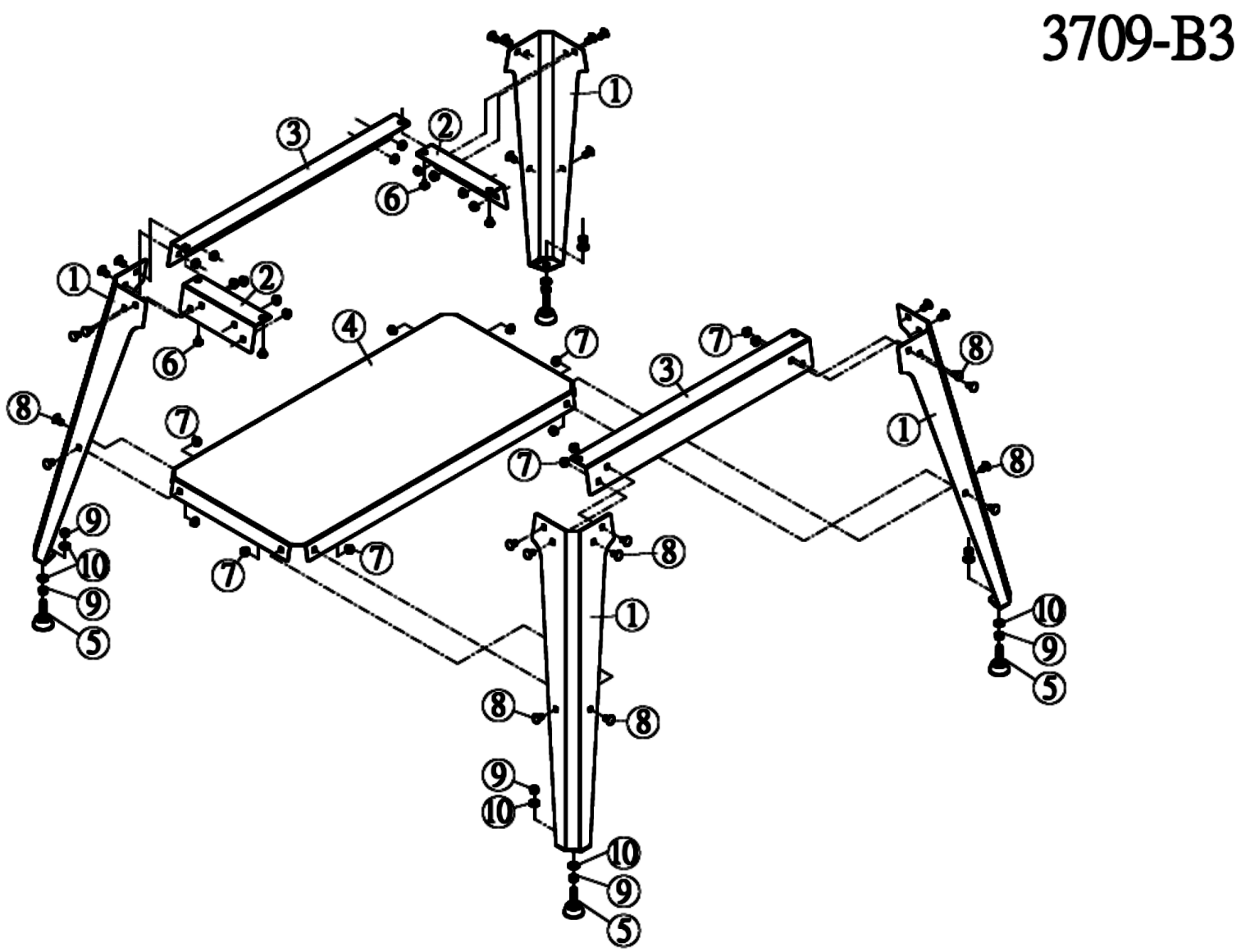
** Shown for reference only; individual availability is not assured. Standard fasteners may be sourced locally.

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Diagram C - Optional infeed and outfeed tables

Drum Sander | Original JET assemblies and replacement parts



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Parts List C - Optional infeed and outfeed tables

Drum Sander | Original JET assemblies and replacement parts

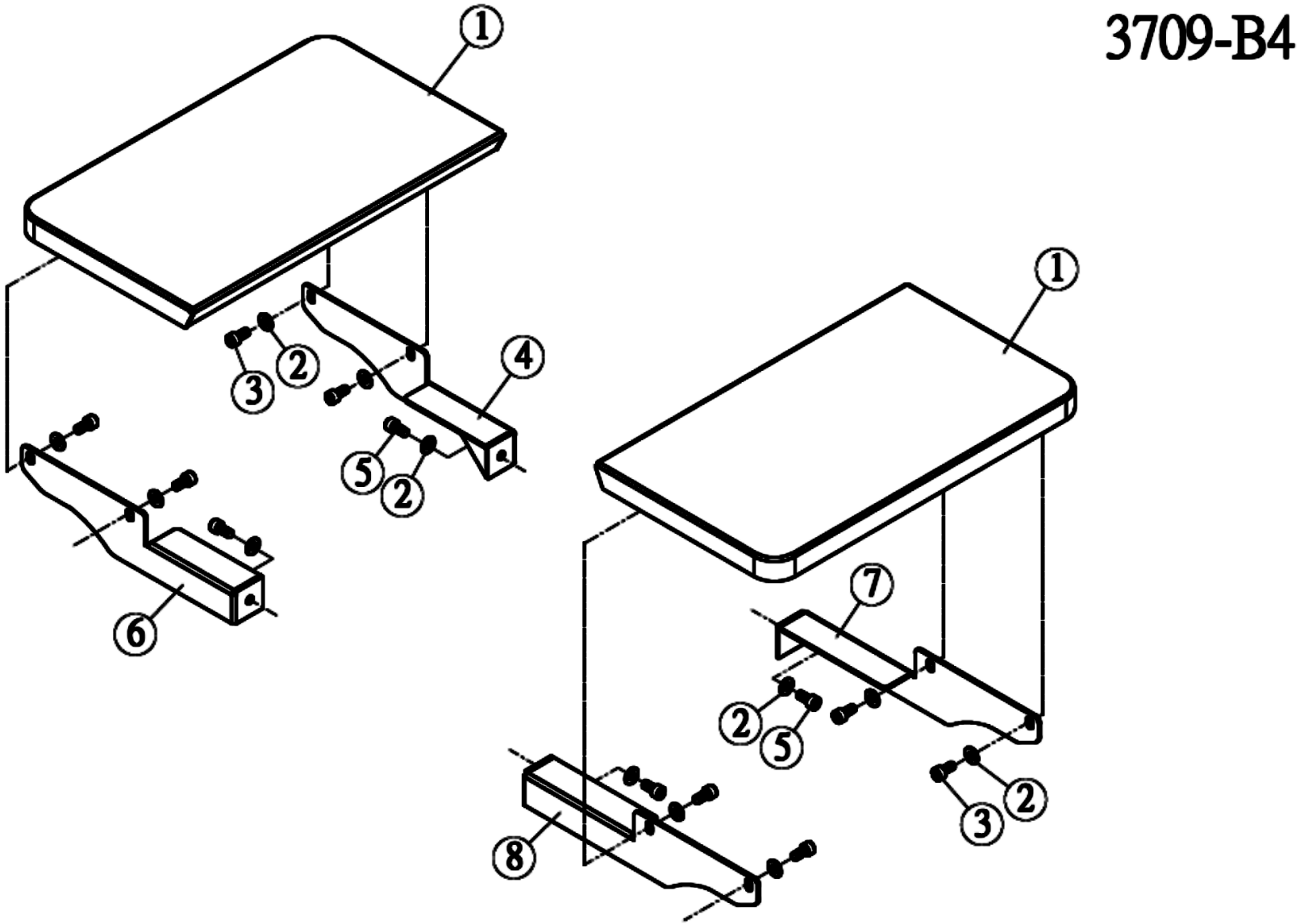
Ref.	Part number	Description	Size	Qty.
	JT9-723521	Infeed/Outfeed Tables (includes #1-8)		1
1	JT9-JWDS1632-401	Extension Table		2
2	JT9-TS-1550061	Flat Washer	8.3 x 18 x 1.5T	12
3	JT9-TS-1504021	Socket Head Cap Screw	M8 x 1.25P x 12L	8
4	JT9-JWDS1632-404	Rear-Right Table Bracket		1
5	CM9-TS-1504031	Socket Head Cap Screw	M8 x 1.25P x 16L	4
6	JT9-JWDS1632-405	Rear-Left Table Bracket		1
7	JT9-JWDS1632-406	Front-Right Table Bracket		1
8	JT9-JWDS1632-407	Front-Left Table Bracket		1

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Diagram D - Open stand

Drum Sander | Original JET assemblies and replacement parts



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Parts List D - Open stand

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT1-81	Open Stand Assembly		1
1	JT9-JWDS1632-301	Leg		4
2	JT9-JWDS1632-302	Short Rail		2
3	JT9-JWDS2244-305	Long Rail		2
4	JT1-82	Shelf		1
5	JT9-JWDS1632-311	Leveling Foot		4
6	JT1-83	Socket Head Cap Screw w/Flat Washer	M8 x 1.25P x 16L	4
7	JT9-JWDS1632-307	Flange Lock Nut	M8 x 1.25P	24
8	JT9-JWDS1632-308	Carriage Bolt	M8 x 1.25P x 16L	24
9	JT9-TS-1540071	Hex Nut	M10 x 1.5P	8
10	JT9-5051911	Flat Washer	10 x 20 x 2.0T	8

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